

Date: Tuesday, 07/04/2009 10:19:00 AM  
 User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: 3/4" VELCRO STRIP		
Job Number	: 46961			Part Number	: D28541100		
Estimate Number	: 11251			Drawing Number	: D2854 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 07/04/2009 S.O. No. :			Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : PURCHASED PARTS			Due Date	: 21/04/2009 Qty: 48 Um: Each		
Previous Run	: 45687						
Written By	:						
Checked & Approved By	: <u>JUL 09.04.07</u>						
Comment	: Est Rev:A 04.07.01 New Issue KJ/JLM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2854	3/4" Velcro Strip	
		Comment: Qty.: 0.8750 f(s)/Unit Total: 41.9983 f(s) 3/4" Velcro Batch: <u>B39405</u> <sup>10</sup>	<u>38</u>
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Cut length as per Dwg D2854 D2854-1-100 = 10"	<u>10</u>
3.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	<u>94120</u> <u>K48</u>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>94120</u>	<u>48</u>
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	<u>41090420</u>
		Job Completion	
			<u>9.4.20</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

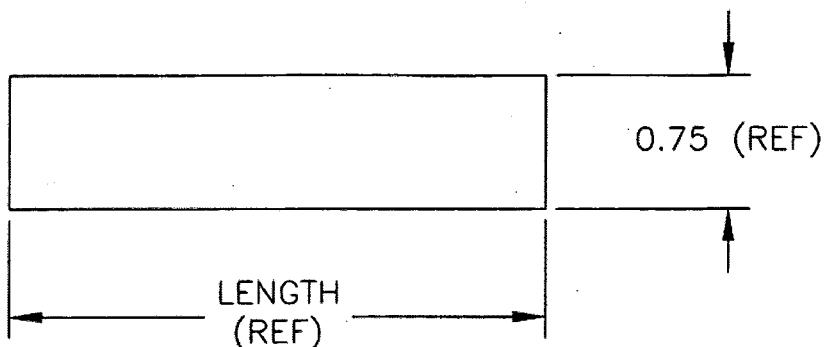
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>RE</i>	APPROVED <i>MM</i>	DRAWING NO. D2854 REV. A SHEET 1 OF 1
DATE 98.11.17		TITLE 3/4" VELCRO STRIP SCALE 1:1
	A 98.11.17	NEW ISSUE

**RELEASED**  
08.11.20 KESPECIFICATION CONTROL DRAWING

MATERIAL: 3/4" WIDE BLACK VELCRO TAPE  
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')  
D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025  
30" LONG HOOKED VELCRO: D2854-3-300

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 46961

**UNDER REVIEW**~~08.08.01~~OK *04.10.27*